

April 13, 1929

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*The Oldest American Aeronautical Magazine*



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THE OLDEST AMERICAN AERONAUTICAL MAGAZINE

April 13, 1929

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## Investment Trends

THE public is continuing its interest in aeronautics through the medium of the stock market. From the gem choosing stenographer to the portly bank president, every man has tried to pick the General Motors or the Radio Corporation of America. The investor has meant very little for small and large aeronautical concerns alike, and it is obvious that too many of these have sprung up, and that when these become hard the week and unimportant ones will fall by the road side.

In estimating the effects that a general slump would have on the stronger concerns, the influence of the so-called aeronautical trust must be taken into account. The leaders here found the starting of these concerns later, and the public has been eager to get its money into them, but, once raised, the money was often not needed and could not be invested except for the buying of stock in aeronautical concerns at exorbitant prices. With the interest rates for cash as high as they are many of the managers of these concerns have wisely kept very large reserves of cash. When the supply of places equals the demand, and when certain concerns that have been operating out of capital and not making a profit fall by the way side, these large reserves of cash should have a stabilizing influence on the value of the stronger aeronautical concerns.



## Aeronautic Progress

WHAT might be taken as a good indication of the progress of things aeronautical, is the fact that thus far we have very little bulldoze of "world stuffing" and "record smashing" flights from here to there and perhaps back again, to be made during the current year. There may be a few aerobatics before now Yuletide, but in general the aeronautical world has settled down to the business of manufacturing and selling airplanes, and what is more, operating them for steady profits instead of "million bets of gold."

The public received its long-to-be-remembered thrill, and the industry received its long-hoped-for boost, from

the great flights of 1927 and 1928. These two years will undoubtedly go down in history as the banner years in flying. However, now that the private citizen has had his eyes opened to the possibilities of the airplane, the thing upon which those aeronauts should concentrate is the conducting of their activities in a way that will outline to impress the public with the idea that the airplane is a safe, efficient and economic mode of travel.

Today, the good operation of a 100-mile surface will bring some actual dollars and cents to the aircraft industry than a car full of record-breaking coast-to-coast racing flights in rain, fog and snow. "Steady" flights here, of course, their value to the cause. They help to some extent in the design and construction of future planes and engines, and they often result in first-page aeronautic publicity. But they are no longer of major importance in the sale of aviation to the public. Sound development in design, construction and safe operation and the execution of good business methods are the three main items that will assure success now and in the future.



## An Injustice

WHEN John Doe, private citizen, man of the law, he is necessarily assigned to court and given the opportunity to state his side of the case. However, though, when Joe Doe, aviator, is a party to an "air crime" it seems that judgment is passed on him before he has a chance to say anything in defense of his actions. Reference is made to the recent disastrous affair that happened at the Newark Airport.

As these few lines are being written the pilot of that ill-fated misnamed plane is still in a somewhat critical condition and quite unable to give an explanation of why he did what he did, if he did it. Yet, quite contrary to usual procedure, the local civil and aeronautical officials have issued statements in which they place the entire blame upon that poor chap's shoulders. Such premature and unjustifiably unfair action is a most injudicious but common case to wonder if the action were taken to "save other skins" at the expense of a defenseless party, whether he be guilty or not.

# Aerial Photography

## AND THE

# Commercial

## OPERATOR



By ROBERT A. SMITH



A wide aerial view of a city is always in demand.

**A**ERIAL photography is a friend to the commercial operator. While most of us who took part in the late seaplanes revolution the army varied rates of the aerial camera, we continue to think of it as a military weapon. It is, of course, but it's also a means of making money in peace-time. Most of the individual owners who have invested in aircraft as a business mean to lose sight of this significant fact, and when an aerial photographer comes into their domain looking for a plane and a pilot, no one can be found who knows his photographic "business."

Taking pictures from the air is no longer a novel and thrilling way to make a living. Aerial photography is an established profession, and the same rules apply to it which apply to other professions. If a pilot who owns his own plane is interested in the present status of photography, and wishes to investigate its possibilities with a view to increasing his earning power, he will find that it is a serious business which demands serious effort, but one which, unlike some others, will amply repay him for the effort he puts into it.

There are several ways of looking at the proposition, because not everyone thinks of photography the same way. Some ask, "How can I sell flying time to good photographers?" Others, "How can I become a good photographer pilot?" And there are those who wonder, "How can I get into aerial photography as a business?"

In the first instance, selling flying time to photographers is a good way to keep your plane in the air on profitable, conservative and dependable business a good share of the time. If a pilot can demonstrate even a fair degree of skill at getting into a good position for a photographic exposure, and can get to his objective and back without

getting lost, he can develop into a reliable source of flying service to any aerial photographer who may be in need of it, and there are many, many men in this classification. I am not the only photographer who goes about the country buying flying time, and we all have one common grievance.

That is, the lamentable lack of trained and reliable photographic pilots. It is not that it's such a difficult accomplishment. On the contrary, the routine of photographic procedure is not at all complicated, but strongly enough, there are not so many men available who can do it. If there were a pilot in each locality who was known to be adept at this performance, not only would the photographer's grievance disappear, but these pilots would find themselves in the air as photographic business more and more, with the logical result that they would be recognized as photo specialists and be able to devote all their time to it. It isn't a very thrilling life, but there are several things which can be said for it, among them being no noticeable inclination on the part of a photographic pilot to fly through fog, or in the rain, or through storms, or at night, or out over very misty oceans. Also, when flying with a camera, the pilot knows where he is going and when he is coming back, and he returns to the same field from which he originally took off.

**A**NY pilot who is making a success of commercial flying, has the ability to do a photographic job, provided he will take the time to familiarize himself with a few simple rules of procedure. After he has attained a fair degree of accuracy, it will become known in photographic circles that he can be depended upon to get good pictures at a minimum expenditure of time and energy, and he will find that his reputation in this direction will enable him to affiliate himself with photographers and aerial photographic firms all over the country.

The same firm of this kind he can connect himself

with, the better he'll be, and the growth of oblique picture sales being what it is, I should think that any independent pilot owner who is looking for more business would try to attain as wide a reputation as possible for reliability in aerial photographic work. The individuals and firms who are successful in the business of aerial photography will be enabled, through him, to get a better grade of work at less effort than most be expected with a beginner, and he may conservatively depend upon them to furnish a large proportion of his revenue. They are always glad to know of good pilots. Besides they don't file his name away in a cabinet and then forget it. They go out and fly with him and see for themselves how good he is. If he can fill the bill, he gets the flying time for any work they have.

Therefore, the best way to sell flying time to aerial photographers is to know how to fly a photographic

plane. For ten years I've been flying on photographic business, and I've seen a good many pilots attempt to get their planes into position for the exposure only to be lost, largely because of their inability to read a map. It sounds silly, but at least 90 per cent of failure is attributable to this deficiency. I used to have a controversy with the pilot before we took off; I would show him a map of the district with the objective marked on it, and tell him that I wanted to take the picture at a certain altitude. We would check into the plane and head for the general vicinity of the objective. I could see that he was having trouble finding it; he would usually arrive there several thousand feet too high in order to locate himself better. After he had found the place many valuable minutes would be wasted while he was losing altitude, coming down to the height previously agreed upon when was necessary for the picture I was trying to get.

Now it happens that in oblique work most pictures are of a single object—a house, a real-estate subdivision, a building, a street. If the pilot brought me in too high that house would look like a pin point, and would not satisfy the customer at all. Again, if the pilot can't read a map and comes in high in order to see better, he delays his own purpose. If he's high he can't find the objective at all, because he can't see it.

This remedy I have developed for inability to read a map on the part of the pilot is by not telling him beforehand where we are going. I usually mention that I would like to get over a certain town at a certain height, then after we get there at this height, I can direct him by a definite movement of my hand on his shoulder and in this way get the plane into the proper position. If I miss the shot, I am usually at fault and the pilot is not to blame. I have adopted this method because I have found that practically all pilots read maps too slowly to allow them to find a position on an oblique photographic flight quickly enough.



An oblique photograph of a real estate development.

This is a vital point, inasmuch as flying time is too costly to waste, because of a pilot's inexperience. Also, the photographer knows exactly what he wants and uses get this information to the pilot in the most efficient manner. Therefore, the pilot should be able to read a map and be sure about going to an objective without any misadventure.



A dense village view of Bujumbura, Zaire.

delay. If I could do this, I would be able to devote all my attention to the camera and a pilot need not have to worry about his getting lost.

Another condition which interferes in aerial photography is the lack of understanding prevalent among pilots concerning the fundamental points to be considered in making an aerial exposure. The customer wants the picture much as certain way. He can realize that in his own mind exactly the way he wants it. We aim to come as close to his mental picture as we possibly can. In order to do this, the photographer must consider how to get the picture on his film, how to get the chief points arranged correctly and at the same time attractively. He must make exposures from all possible angles, getting as much as he can during the few seconds he has at his disposal. The pilot is expected to assist by staying at that altitude as long as he can and by directing down a bit so that whereas not set later the results in the manner of exposure. He should describe a wide circle with the objective in the center, making a good deal in order that the photographer will not be obliged to lose clear over the side to aim his camera downward. If he can keep these points in mind while flying with the photographer, he can help materially in the confidence of the finished product and run the photographer's underlying gratitude as well as all of his future flying time.

All the foregoing remarks pertain to oblique photography as contrasted with mapping, which is a highly specialized subject and not very highly recommended for experiment by amateur pilots. In order to fly for a map, a pilot is required to know a good many things about mapping, and this discussion is not appropriate for even an introduction of the art. However, a pilot who has flown well for oblique work and understands the few principles outlined above, nevertheless is called upon to

furnish the flying service for a map if his plane is capable of doing map work. It must have performance not often required in oblique work, such as a ceiling in excess of 18,000 ft, a cruising speed of over 100 m.p.h., and must be able to fly for four to six hours with a heavy load. Mapping, moreover, is restricted to well-organized companies, and in order to sell flying time to such a company, or fly for one as a member of its organization, a pilot must have had some previous connection or association with aerial photography. If he succeeds in general oblique work and is heard of by a mapping company he can negotiate with them as regards to flying for mapping. A mapping pilot is one of the most important figures in the aviation industry, and one of the first ways to qualify in that direction is by becoming an oblique pilot.

Another outgrowth of success in flying for oblique pictures is that sooner or later the competent photographic pilot will ask himself a why he doesn't go into the business of aerial photography and sell his own film for the work he does. There is really no reason why he shouldn't provided he will regard it as a business instead of a pastime. He will discover, on entering the ranks of the profession, that the same rules apply which apply to any other business. I am no philosopher and will thoughtfully refrain from using any motto like "hard work and long hours equal success" as most philosophers are quoted as saying, but one thing should be mentioned. That is, surely aerial photography has proved to be a novelty, a curiosity or even a substitute for some other form of diversion. It has been introduced and developed by the powers in the business and the public has been educated to appreciate excellence in aerial photography. Consequently, a steady demand has been created for photographs that will sell. It has been demonstrated without question that a need for good aerial photographs exists.

In order to supply this demand, a person engaging in aerial photography must have some equipment and experience to back up. If he attempts to use a Geaflex or a home-made camera, disappointment is inevitable. A few years ago it was possible to build one's own camera using cameras of the above type. But since the introduction of better equipment by the larger firms, customers and prospective customers must open a standard of excellence impossible to obtain except in well-equipped laboratories and by the use of properly designed apparatus. The same thing holds true in an other form of the aviation industry. Nobody could build and sell a three-wheel pusher type of airplane these days. In comparison with a luxurious ocean liner, the old type is hopelessly inadequate. In like manner, the photographs made a few years ago with cameras designed for a totally different purpose will not stand the test of present-day competition.

Knowing that he has crossed the fundamentals of photographic technique as a photographic pilot or has learned the business by actual practice, the experienced beginner should make a thorough study of his district with a view to seeing how he can market aerial pictures in it. The best way to see how the public reacts to oblique photography is to collect a few well-chosen samples and go out on a selling campaign. He will find that selling aerial pictures is as "soft sell" but perfectly possible, and that he will often be required to make flights of anxiety before he can make flights with his

#### AVIATION April 12, 1959

#### AVIATION April 12, 1959

camera. It isn't a matter of price entirely, but any means, since it may cause a good deal of persuasion and demonstration will be required to convince certain potential customers that they will get as good pictures as they need. In the old days, an aerial photograph was an attraction in itself and very little effort was needed to interest the buyer in it. Today, with real estate firms and others handling their entire advertising schemes around them, the fine craft paper and expensive advertising copy used in the sales promotion booklets issued by these firms are positive and of no avail if the aerial pictures which tell the story are worthless. The customer cannot afford to take a chance on poor work.

On the other hand, it is undoubtedly a great handicap to a beginner in the field of aerial photography work to be expected to produce work on a par with the best laboratories in the country. If he had to build up an organization himself to handle oblique work of this kind, he would find himself in real bad luck and possibly ruin. In fact, only a few beginners would survive which of you remember, was exactly the case up to the late war or two. Now, to quote one example, the Fairchild Aerial Camera Corporation makes a special camera for commercial operators who are going into photography in the business and extends the whole force of its organization to assist in solving technical problems. Any part of this camera may have all of its technical philosophy, including designing and printing done by the force of specialists in the Fairchild laboratory. Eastman and others are doing the same.

This eliminates the independent's greatest problem, namely, the precision work of developing. If he can operate his camera properly, he may proceed with confidence to the business side of his project with-



An inside of Bujumbura, Zaire, taken from a good commercial subject.



An aerial photograph of Bujumbura, Zaire, taken from the sky.

out the necessity of keeping a highly paid force of technicians on his pay-roll. In this case, he is able to place into the work of selling his pictures with no hesitation due to lack of confidence in his product.

No general remarks can be made on the subject of selling aerial photography. It is a matter for each operator to solve his own way. As a rule, success in it is in direct proportion to the ingenuity and enthusiasm with which it is undertaken. There are thousands of maps in which oblique aerial photographs can be sold and used, which are not applicable to other types of photography and not uses for them are being discovered every day. There is a well-established demand for good oblique, which is increasing from day to day; therefore, the more effort, the more business. This is not to be contrasted to most other aerial pictures can be sold on a high price are have become the great majority of buyers must be satisfied that the pictures will be of some value and a means of making money, or supplying needed information. The worst time is so poor as to the potential buyer has these results may be accomplished.

Real estate concerns of course are among the aerial photographer's most reliable customers. They always need good photographs of new subdivisions, an estate, or rural properties of any kind. (Of problem consumers use them to show their officials where new developments have been made, and the general appearance of new fields. City and state governments spend considerable sums on aerial photographs of traffic, most common buildings, ports or roads. Aerial news pictures appear in every newspaper of prominence in the country. The last of news is, generally, unsatisfactory. It is capable of endless variations to suit local conditions and opportunities, and the volume of business is proportionate to the amount of effort expended in getting it. The class of the public's realization of the value of an oblique aerial photograph has already appeared, and the future holds possibilities which no competing independent firm can overlook. To those who provide themselves with a proper foundation of knowledge and equipment, aerial photography holds forth far reaching opportunities.

# THE NEW Fokker UNIT

**I**N ORDER to keep pace with the demand for Fokker airplanes the Fokker Aircraft Corporation of America has recently put into operation the first unit of a new factory at Glendale, near Wheeling, West Virginia. Right from its inception the purpose of the design and operation of this plant has been to produce the highest quality of aircraft at the least cost by using the most modern of production methods. This purpose necessitated a concentration on one general type and therefore this factory was designed especially for the manufacture of large airplanes; it is now producing the model F-10-A with an 85-ft. wing and will later manufacture a still larger type with a 100-ft. wing. Then the next unit of the factory will have doors and equipment for handling 150 ft. wings.

The present unit is 200x400 ft.; a typical one-story steel factory building with very large window area, brick walls, and concrete floors. It is situated on the bank of the Ohio River, some 30 ft. above mean water level, with two tiers of the Baltimore & Ohio Railway running past it, one track on either side of the factory. At present a siding is run to front the track on the river side; another siding will come in from the other track when the next unit of the factory are built. The present running platform, on the river side, provides for bulk and side loading of freight cars and for motor truck loading.

The building is divided laterally into two main sections, for manufacturing and final assembly respectively. The latter section is actually a large hangar, with a roof higher than the former, and with two doors opening onto a runway to the field, each 100 ft. wide. The manufacturing section, occupying about two-thirds of



Production concentrates in Unit No. 1 of the Fokker plant at Wheeling. Note the overhead cranes here.



the floor space, consists of a long, rectangular stockroom lying on the longitudinal axis of the factory. This provides a concentration point both for raw materials and for finished parts coming in from the nearby parts assembly sections.

The Fokker type of construction, a result of long years of experience, consists of a wing made entirely of wood, including a plywood covering, and a welded and rib fuselage covered with fabric. This construction grows in parts of service, naturally divides the factory into two parts. On one side are the woodworking machines, the wood assembly jigs, and the wing finishing rooms; on the other side are the machine shop, the sheet metal shop, the hardware and metal jigs, the fabric shop, and the covering and drying rooms. Directly on top of the stockroom, a sort of mezzanine floor, is the small parts assembly section, consisting mainly of equipment for bench working. On a mezzanine floor over the fabric and covering shops is a large women's rest room, attractively furnished with colored furniture and curtains. A bathroom under the woodworking section houses a large, modern dry kiln, the wood boiler, and a maintenance shop.

The success of any factory naturally depends greatly upon its organization, hence every effort was made to develop a complete but simple system. The problem was entirely one of production, since the Fokker Corporation maintains a sales force and a purchasing office in New York City, and a large engineering, experimental and service organization at its flying field, the Teeterboro Airport, Hahnebach Heights, N. J.

A Works Manager is in charge of the Glendale factory and in him the following departments report: Engineering Representative, Inspection, Office and Accounting, Personnel and Maintenance. Reporting to the Works Manager through the Production Manager are the following Production Control Staff Departments: Planning and Production Control, Raw Materials, Time-keeping, Billing and Internal Transportation, and Tools, Templates and Jigs.

In the exact center of the stockroom and hence at the very heart of the whole factory is the Production Con-

# AT Wheeling, WEST VA.

By JOHN C. LESLIE



and Center which is responsible for the scheduling and routing of all work. Work orders, materials and parts requisitions, and weekly material lists are issued from this center while time data come here for compilation.

The factory is divided into 30 Production Centers each rigidly to handle specific work on the planes as they pass through the plant. The work in each Center is directed by a Foreman and under him is an Underforeman. Foremen to assure supervision in rate of advance and to provide a supply of trained leaders as the expansion of the factory demands them.

To increase efficiency for expansion a complete system for training of apprentices has been established. Since the Fokker Corporation recognizes the need for trained aircraft workers, its key men are all craftsmen of long experience and skill. On the other hand it is realized that the expansion of the airplane industry will require thousands of new workers and further that it will be of sustainable value to have an adequate number of these new workers trained specifically to Fokker methods and standards. It is for this reason that so much attention has been paid to proper education and advancement of apprentices through systematic classes and supervision.

A marvelous large number of women are employed to excellent advantage on the following types of work: Sewing and Covering, Taping, Light Bench Work, Rib Making, Wing Assembly and Wing Covering. With their lighter touch and more nimble fingers, it is believed that they can do such work better than men, when properly directed. The Fokker Corporation has had an unusually broad experience with women in light welding work and has found them specifically fitted for it. To give suitable attention to the making, health, and general welfare of these women a trained nurse is constantly on duty in the plant. Her office connects with the large clerical rest and recreation room which has been furnished with attractive decorations and current reading matter.

With an outlook in mind of the material and personnel involved, we can now outline the manufacturing processes, starting with the wood members. The saw leader

is brought in on freight cars and immediately stored in the dry kiln for seasoning. When ready for working it is brought up through a trap door directly to the wood-working machines to be finished to the desired shape and sizes. Then the individual members are stored in racks over the various assembly jigs, ready for materials use. When it is time to make one of the long laminated spar flanges the many individual members are laid out on a suitably shaped frame and glued and clamped into place. The whole process is very simple but done with extreme care. After a flange has been glued up it is placed on a rack and allowed to dry under regulated conditions of temperature and humidity. When thoroughly dried, it is put in a machining jig and by action of a high speed router guided by templates, it is shaped to its required form with absolute accuracy. This process, now so accurate and rapid replaces the old hand methods.

When the upper and lower flanges for one spar have been shaped they are applied to another jig where they are clamped into their final form. Here the discharges and internal diagonals are put in and are plywood web glued on. Then the spar is shifted to a final jig for the attachment of the other web covering.

While the spars are being manufactured the ribs are also under way, following the typical Fokker construction of a plywood web with stream-line cap strips on both sides. The nose cap strips are inserted out of rib and the others come after. The webs are shaped by means of a small big speed router guided by stream-line shaped templates. The cap strips are milled and glued into place with the aid of a simple but accurate adjustable jig.

With the spars and ribs both fabricated, the next problem is their assembly together, and it is here that a unique



A view of the wing fabrication department in the second plant of Fokker Aircraft Corporation.



Folder construction provides a simple solution. The ribs are made in three parts, one for the nose section, one for the section between the spars, and one for the trailing edge. This makes it possible to attach the nose section to the front spar and the trailing edge section to the rear spar in a vertical position, in the same jig which was used to attach the second web to the spars. Thus much more is saved and the workmen are in a more convenient position.

When these rib sections are attached the spars are transferred to the main wing assembly jig, which is made of steel and assures absolute uniformity in all the wings produced from it. In a few hours the center section ribs are put on and the bottom plywood covering applied and glued into place. Then by an ingenious device the wing is lifted and turned over so that the top cover may be similarly attached.

Finally, the overhead truss system, which has already traversed the wing through its various stages, comes in to the paint room where it is finished under closely controlled conditions of temperature, humidity, and ventilation. Four 80-ft wings may be accommodated in the paint shop at one time, assuring freedom from delay at this point. When the wing is painted it is covered in the assembly hall, where it is attached to its fuselage and the fuel and electrical component made. The smaller wood parts, such as the ailerons, cabin doors, and doors are manufactured to match the same way.

With the work on the woodwork, ribs of the fuselage caudal, an outline may be given of the manufacture of the metal parts of a Folder airplane. The welded steel tube fuselage requires that the individual tubes be shaped so as to fit snugly together at the joints. This is done on turning machines with angles and distances



4. "Knee" powered Folder Super-Aerobus, which has been fitted with "flexible" outboard.

accurately within the steel tube limits of the machine tools. The finished tubes are checked against master tubes so that their fit is assured and the old methods of hand fitting eliminated. The other component of the machine shop, such as lathes, shapers, drill presses, and rubber-roller machines is used for making special fittings, bolts, and production tools.

Next, as far as the machine shop comes the jigs for the setting up of fuselage, nacelles, nose section, and main fuselage. These jigs are all made from rigid steel sections and will turn out finished work accurate within close limits, with a minimum of hand adjustment. To avoid the cutting of corners and acetylene tanks through the factory for welding, the guses are piped from common sources; each unit has its own valve and pipes so that the welder can cut his gas supply to his own station. With future use of expansion welding, the Folder representative can turn out work of this kind very accurately and rapidly.

The sheet metal work, including cowling, tanks, cow-

rol horns, cabin seats and a multitude of similar items, is manufactured in the well-equipped shop mentioned. Many of these parts are actually assembled, however, in the small parts assembly section on the extensive floor over the endroom.

When the fuselage leaves its assembly jig it is mounted on a selected carriage and covers the assembly line, in the course of which it passes by a number of work benches and stock racks for the installation of the many component parts, these include radiators, woodwork, wiring, controls, and instrument boards. The assignment of work for each station depends mostly on being able to separate the man working on the plane so that they will not interfere with one another. By the time the fuselage reaches the end of the building it is ready to receive its fabric cover. In the meantime, therefore, the fabric shop has sewed together the various covers and delivered them to the covering department. The basic fuselage passes into the selected covering room where these covers and the upholstery are applied under proper humidity and temperature conditions. Thence it passes into the fireproof and thoroughly ventilated dope shop where it is doped and painted.

Now the plane is ready for final assembly and its passage into the assembly hall where outboard aileron control surfaces, landing gear, engines, and cowlings are attached. In a brief time it is a completed airplane ready for its test flight. It is wheeled out through the big 180 ft doors and down a graded north runway to one end of the flying field.

The field is about 4,000 ft long and 200 yd wide, with a fine soil surface. It is entirely suitable to the testing of large airplanes, and what is more is an important addition to the small lot of good fields in the mountain district. Situated as it is halfway between Washington and Dayton, exactly on the through route, it will probably frequently be used by cross-country fliers, and the Folder Corporation will be glad to accommodate visitors. For its own use the Corporation plans to build a hangar at one end of the field for storage and servicing.

The present factory is, of course, only a preview of what will come day by day at Glendale. The airplane available for expansion will undoubtedly need to be used to help satisfy the demand for Folder airplanes. The Corporation owns 800 ft more along the railroad which will probably be used for a factory for even larger airplanes than the present F-10. Such a plant would have doors of 180 ft clear span to accommodate the large wings now planned. At the other end of the factory will be an Administration Building to house the office force and to provide comfort and convenience for employees. The total building program at this time calls for 250,000 square feet of floor space at Glendale.

This program is only part of that planned for the Folder Aircraft Corporation of America. At Hawthorne, Hughes, N. J., on the Teterboro Airport, is its original factory which will be continued to a service and repair aerial station. In Passaic, N. J., type flying a large number and building are used for wing and fuselage construction chiefly for the smaller planes. In the near future there will probably be a large factory in California. The management of the Folder Corporation is keenly aware of the reputation that many years of fine design and manufacture have earned for it. Its guiding purpose is to assure not only the construction but also the enhancement of that reputation.

## THE BOWLUS Sailplane

By WILLIAM H. BOWLUS

Chief Technical Training Officer  
San Diego Air Service Corp.



UNDESIRABLE interest has not yet been attracted to gliders as they have not yet captured the public imagination. This is especially true in the United States. The American people have wasted power built with their speed and have demanded fast travel.

America has passed through the stage of novelty, however, and has definitely entered the fields of business and pleasure. There is much pleasure to be derived from soaring in a glider and the technique of operation can be mastered in a remarkably short time.

American aviators thought to first have been applied to airplanes, and such few gliders as have been produced in this country have been simple copies of German gliders.

My own interest in gliding dates back to 1914 when I constructed my first glider. It was a crude professor of the present graceful machines, yet it served its purpose as warning my interest in gliding and helping to teach me what not to do in construction of gliders. Since then I have built fifteen gliders, the most recent of which is a sailplane that I shall describe. It is not a true glider.

The distinction between a glider and a sailplane should be noted. A glider, properly speaking, only glides downward, yet a fairly good operator can keep a good glider up a long while. A sailplane on the other hand can be kept in the air indefinitely. It differs from a glider largely in direction of design looking toward preservation of lift air resistance.

To date, within my knowledge there have been no real sailplanes built in the United States. Such sailplanes as have appeared have been brought from Germany. Germans were early interested in gliders and they have moved on toward a general interest in sailplanes.

In designing this plane the three things borne in mind, were safety, fair performance, easy start, good aerodynamic characteristics, sound structural strength and ruggedness, and third, simplicity and ease of construction.

In order to obtain good aerodynamics the drag was reduced to a minimum by streamlining wherever possible, and for the same reason the full cantilever type of construction was adopted.

In order to have a plane of practical value it was believed that it should be sufficiently rugged to stand considerable handling without the necessity of continually making minor repairs.

The structural design was kept as simple as possible consistent with good performance and metal fittings, especially steel, avoided. Wood members were used for bracing wherever possible.

The plane is a high wing, full cantilever monoplane using tapered wings. The fuselage is of rectangular cross section tapering to a horizontal section at front end in the rear to a rectangular section about 6 ft, vertical by 10 in. horizontal. The wings are made up in two parts, a center section of six foot span being built integral with the fuselage and the two wings of 19 ft. lengths bolted in this center section, across the mounting bolts being fastened hand holes in the fabric. This allows the wings to be disconnected for transportation.

The fuselage has a maximum section at the pilot's seat of 24 in. deep by 19 in. wide and is constructed of four spruce longitudinal 3/4 in. by 3/4 in. at the pilot's seat, and tapering to 3/8 in. by 3/8 in. at the tail plate and to 1/4 in. by 1/4 in. at the rear. Some members of the fuselage are also of spruce and have a cross section the same as that of the longitudinal at the station where they are installed. Diagonal bracing is taken care of by the use of three spruce strips one real one-half inches wide by one-eighth inch thick, clamped for a break half of ap-



Left, W. H. Bowlus, author of this article; Earl Barnes, pilot. Right, Earl H. Barnes, pilot.

approximately 300 lb. These strips are minimized and then placed and nailed in position with their center line intersecting the joint of the longerons and the strut. When these strips dry out they shrink slightly and give the entire structure rigidity without additional members to any great mass added across. On each side a darning strip 1/8x3/8 in. is placed as edge for the purpose of holding the cloth away from the sides of the fuselage and slightly improving the appearance. The forward portion of the fuselage, down the nose to the trailing edge of the wing, has a V-shooton and carries a solid fair leading.

Immediately behind the pilot's seat there is a bulkhead of 1/2-in. plywood which extends from the lead to the top chord of the front wing spar and at the rear wing spar there is a similar bulkhead. These two bulkheads transmit the load of fuselage and pilot to the wings in flying, and to the sled on landing. These bulkheads have an hour glass shape, being the full width of the fuselage where they attach to the longerons and above that, narrowing to approximately the width of the pilot's head and again flaring out for their attachment to the wing spars. Above the fuselage these bulkheads are braced in forming a strutsupport for the pilot's head. The center section, which is attached to the bulkheads, is six feet long and has a chord of 5 ft. 6 in. It is permanently attached to these bulkheads. At the rear of the fuselage a short stub vertical fin is built, to which the rudder is attached. A light tub sled of conventional type, with rubber shock ends, is built in about a foot from the end of the fuselage, its suspension hole being provided by the use of bulkhead flanges.

Controls are of the conventional type using a stick and rubber pedals, operating the control surfaces by means of 1/16 in. control wire.

The wings are of full cantilever construction, tapered in plan from root to tip, 5 ft. 35-in. airfoil section. This section gives high lift and at the same time is well suited to cantilever construction because of 45 deg. section, the spars having a depth at the root of 10.95 in. and 9.15 in. respectively. The wings proper are 19 ft. long and have a chord of 5 ft. 6 in. at the root, tapering to 32 in. at the tip, and are held in the center section by darning rib plates.

The spars are built up Pratt truss. The top and bottom chords are made up of two strips of square spruce glued and nailed on each side of the vertical and diagonal members, the diagonal members, of course, being placed so as to be in tension under flying load. The top chord of the spars is held inboard, the lower one strutting up thereby giving a slight dihedral to the lower surface of the wing. The front spar is set at eight angles in the center line of the fuselage, the rear one slanting forward in order to keep it as deep as practical, the taper in plan form being obtained mostly by slanting the trailing edge forward.

The ribs are made by cutting a web of craft paper and gluing on each side of the cap strips 1/8x1/16 in., nailed economically to hold them while the glue is drying. These ribs are found to be exceptionally light and very easy to construct and are many times stronger than necessary for glider loading. Every third rib is made a compression rib by placing square compression members on each side of the web. The wings are braced diagonally in the same manner as in the fuselage, with this square strips. The leading edge back as far as the

front spar is covered with this plywood to give a true airfoil section and to add rigidity. A wire is used for the trailing edge. These wings prove to be extremely strong and rigid, very little flexing being noticed even in flight. In fact the entire glider has been lifted by the wing tips.

The ailerons are 10 ft. long and have a box beam at their leading edge—which is hinged at the top to the rear spar and are pulled up by the control cable and down by a spring, the greatest motion being upwards. The rudder is a balanced, full positive type of rubber sheet section, the entire load being taken by a box spar placed one-third of the chord from the leading edge. The balancing fin is entirely cut away at the lower portion where the rudder is hinged to the stub fin. The ribs of both the rudder and the elevator are constructed with paper with the same as the wing ribs. The rudder is approximately five ft. high and has a 32 in. maximum chord tapering to a rounded tip.

No fixed horizontal stabilizer is provided. The elevator is balanced and of the same section as the rudder and the same ribs were used, in other words, the stabilizer is equivalent to two rudders placed end to end. The depth of the stabilizer at its rear section is approximately the depth of the fuselage and possesses the general aerodynamic effect. Both the rudder and the stabilizer are attached to a 3/32 in. aluminum nail plate which has one end set in form the hinges. This plate is accurately attached to the longerons by means of pins.

**LANDING GEAR** is used for experimental flights and for towing on level ground. This prevents damage to the wing tips and makes it possible to tow the glider on the highway if necessary. When starting flights are to be made it is easily removed and the landings made on the lead sled provided for that purpose. The landing gear is made entirely of darning ribbing and the vertical struts which extend from the wheels to the upper portion of the plywood bulkhead directly behind the sled cockpit contain a compression spring for shockproof shock. Single size tires, sized in originally intended for airplane tail wheels, were obtained and wheels made up for them by tarring a wood disk and gluing and screening plywood plates on each side to hold the tire on. A bearing was provided by driving in a short section of steel tubing and raising it in place. At the front end of the fuselage a quick release is installed.

Wing, fuselage and tail surfaces were covered with No. 100 cotton. This material is very light and takes color well. Three coats of dope were applied the last one being aluminum pigment.

As far as can be determined the performance of the plane with a gross weight of 305 lb., was take-off at 22 m.p.h. and a gliding ratio of approximately 20:1.

#### Specifications of the Courier

Span	44 ft.
Chord at root	5 ft. 6 in.
Chord at tip	32 in.
Overall length	35 ft.
Wingtip empty	160 lb.
Wingtip empty with landing gear	180 lb.
Aspect ratio (approximately)	11 lb.
Wing curve	U.S.A. 35-A
Wing area	179 sq ft.
Rudder weight	3 lb.
Elevator weight	7 lb.

## THE "Courier" MONOPLANE



A three-view drawing of the "Courier," three personnel table monoplane.

**THE "Courier"** monoplane designed by William J. Waterhouse, and now being placed in production by the Courier Monoplane Co., was first flown by Jack Reed, on February 12 from Mirna Field, Los Angeles, Calif. The initial test flight was a complete success and before descending, Reed put the plane through a series of maneuvers. Later flights with varying loads have shown remarkable stability and excellent control even at stalling speeds. One of the Ervin type slotted ailerons has given the plane unusually good lateral control.

The Courier is a three place cabin monoplane of high wing, extremely limited type, and is powered with a Kinner K-5, 200 hp. engine. The span is 37 ft., height 7 ft. 8 in., and length 28 ft. 6 in. The weight empty is 1255 lb., normal payload is 400 lb., and the gross weight loaded is 2100 lb. With full load the plane has demonstrated a top speed of 130 m.p.h. at 1850 rpm., cruising speed of 90 m.p.h. at 1450 rpm., and a landing speed of 38 m.p.h. Take-off and landing run without brakes and in still air is under 200 ft., initial climb is approximately 750 ft. per sec., and the service ceiling is set at 12,000 ft., although in one test with pilot only the plane climbed to 30,800 ft. in 80 sec. The all around performance of this plane with a 100 lb. payload is believed to be exceptionally good and reflects the increasing popularity which this type may be expected to enjoy in the aircraft market.

Many features of advanced design have been incorporated in the construction and equipment of the Courier. Exhaust manifolding, stack cooling, aluminum control rod sled, and cabin upholstery are all of new type. Al-

though the loadings mentioned are correct, the plane having a factor of safety everywhere in excess of Department of Commerce requirements, provision has been made for two large doors, ample window space, and a cabin that is entirely free of structural obstructions. The first "Courier" has been finished with white wings and tail surfaces, and red fuselage and struts. Production is now being started in the Long Beach factory formerly owned by the International Aircraft Corp. and as soon as approved type certificate is granted by the Department of Commerce, it is planned to turn this craft out at the rate of two a week. Jigs, dies, and tools are now being prepared for this production and if the demand should require a greater production than two a week, which is the capacity of the present plant, it is planned to erect a modern aircraft factory on one of the Southern California airports.

The Courier wing is of conventional wood and fabric type and is built in two panels which are hinged to a cabin center section. Spars are of box type with three



A front quarter view of the Courier monoplane, showing the three seat cockpit and the control rod sled.

ply side plates and spruce top strips and spacers. Three bags of single wire drag bracing are employed in each panel, compression struts being of simple steel tube type and five heavy ribs being used to take the torque strains between spars. Ribs are spruce and plywood in Warren



Fuselage structure of a "Creeper" monoplane before covering.

truss structure and are spaced at distances varying from 12 in. at the root to 14 in. at the tip. Plywood covering on top and bottom of the leading edge in the rear edge of the front spar preserves the true wing curve, the Goetting 308 airfoil section being used. Light steel tubing is employed along the trailing edge of the wing, and the wing tip also is faired with steel tubing, but of heavier gauge.

First type elevator, set in approximately 12 in. down the wing tip, are mounted to a false spar by three pin hinges on steel tube brackets. The airtail curve of the elevator is maintained by an aluminum sheathing over the entire leading edge of the elevator, thus ensuring the effective camber afforded by this type of control.

The fuselage is of welded, chrome-nickelsteel steel tubing in Warren truss structure, with heavily stressed members doubled and as such construction being used over the center of the cabin for lining purposes and also to distribute more evenly the landing loads from the landing gear struts. All tubing is protected against weather inside and out. Both wings and fuselage are covered with airplane fabric which is liberally doped and finished with Brakle lacquer. Wing panels are pin hinged to fittings on the upper longrons and are braced to the lower longrons by parallel steel tube struts streamlined with balsa wood and fabric-covered. These struts are adjustable at the wing spar fitting as a provision

for rigging. Cable covering is of light gauge strapping and is fast and efficient. Later fairing is to be accomplished by the use of dural strips.

Two wide doors give easy access to either the pilot's or the passenger's seat in the cabin. Passengers sitting by side in the rear have very good vision and an unobscured degree of bar room. The cabin framing is of square members clamped to the steel fuselage structure. The floor is of carpeted plywood, but the ceiling, instru-

ment board, and all wall space have been finished in modified lacquer. Mirror panels manufactured by the Walthamshire Company. These panels are screwed to the spruce framing and joints are covered by ornamental molding. Aluminum is used for finishing around doors and windows. The result is exceedingly pleasing, the Mirrors having much the same effect as the natural wood panels which are being so much used. In addition it is possible to wash Mirrors and keep it always bright and clean, it does not easily scratch or mar, is almost completely fireproof, and has a very considerable reflecting effect so that the cabin is exceptionally quiet. A dome light is provided in the cabin ceiling and windows are of the sliding type to provide ventilation. A luggage compartment capable of taking three full sized suit cases is reached by lowering the hinged seat back of the passenger seat. Both pilot and passenger seats are luxuriously upholstered and the entire interior effect of the cabin is rich and pleasing. Sedan type aluminum doors are standard.

The pilot's seat is set well forward and several inches higher than the passenger seat, for visibility. From a normal sitting position the pilot can see the ground 30 ft straight ahead of the plane when in landing position and can also see his landing gear at all times. A Consolidated type "A" panel is used for the instruments which are all of Consolidated construction, but it is said that on all future planes the flying instruments will be on the left and engine instruments on the right of the



The cabin of the four passenger "Creeper" showing the interior which is finished in chrome-nickel steel. Left: The Walthamshire control, mounted on the "Wrecker"

board. Consolidated compass, tachometer, air speed indicator, oil temp. indicator, oil pressure gauge, and tank indicator are standard equipment; as are also dials, instrument board, and navigation light.

All control wires and tubes are concealed between the fuselage fairing and either walls or floor. Rudder bar control is of ordinary type but the stick control is an original development of William J. Walthamshire and is of a simple, compact type which permits only the stick control to project through the side door. A large intermediate shaft is mounted on hollow ball bearings below the floor. The stick itself is pivoted in a box mounted on

this shaft, in such a way that the lower end of the stick may operate the elevator control wires which pass out through the hollow shaft and over Walthamshire pulleys in a lower fitting on the floor near from which the elevator is actuated by a push and pull tube, an aluminum balance cable running across within the wing completing the linkage in customary fashion. Elevator control is by means of a push and pull tube connected to a bar on the box within which the stick is laterally pivoted. The-

Right: The controls of the Creeper fitted in front of left of the "Wrecker" plane. A. J. Duffey provided it in the "Creeper" left.



tube continues beneath the cabin floor to a balanced cable fitting in rear of the cabin, from which the movement is carried to a second lever in the tail, there actuating a system of push and pull levers to operate on the individual flappers. The entire control system is easily adjusted. All control wires are of  $\frac{1}{8}$  in. cable. Rapid displacement of the horizontal stabilizer is made through a worm gear fitting on the tail post operated by a control tube from a small aluminum wheel at the pilot's left and carried along the fuselage by universal joints and plain bearings.

A QUICKLY DETACHABLE engine mounting is used in order that the Kinner engine may be readily dismounted or another engine of like power may be fitted at desired. The Kinner K-5 has proved of ample power and is quiet and vibration free in operation in this plane. Exhaust manifold covering gives the view an excellent streamlining. The manifold is bolted to the engine, carburetor and the propeller supports, final exhaust being through a single stack extending below the cabin. The bottom exhaust is unusually large, and is air cooled by means of a scoop and external passage, air being circulated by the propeller. This method of manifold has provided excellent cooling and also serves as an effective shield. Heavy wood propellers are to be standard equipment on all Coarner planes.

Cowling around the nose and engine is of aluminum built to the forward edge of the main cabin. A heavy aluminum firewall is also built into the forward part of the cowling. The oil tank is of five gal. capacity, located in the fuselage ahead of the firewall. A single 32 gal. gasoline tank is mounted on the center section above the cabin. It is of three piece steel sheeting built to a true wing curve and is quickly removable from the top. All fuel

lines are of copper tubing. The joints are flexible.

The tail members are all of chrome-nickelsteel and tube construction. The top is of cantilever construction and rests on a heavy tube which extends down into the tail post. Adjustment may be made on the ground only by means of a lock nut and bolt fitting which attaches the leading edge of the fin to the fuselage. The horizontal stabilizer is built in one piece of chrome-nickel type and is hinged at the leading edge to fittings on each upper longron. A tube extending down through the main gear adjustment carries the rear spar of the stabilizer on its upper end and two brace struts on the lower end, each of which extends out to the rear spar. The rudder is mounted by three pin hinges, two on the tail post and one on the vertical fin, while each individual elevator is mounted to the stabilizer by three pin hinges.

A conventional split axle landing gear is fitted, arms being of round steel tubing streamlined with balsa wood and fabric-covered.

Landing shocks are mounted by Crossed Shock Struts. Goodyear 20 by 5 in. wheels are carried on Johnson disk wheels fitted with Johnson brakes. Brakes are individual and are operated by pedals independent of the rudder bar but operate without removing the feet from the bar when it is in an approximately normal position.

The tail skid is the first "Coarner" is of forged structure with landing shocks taken by a column of rubber disks in compression. Due to the popularity of tail wheels, however, it has been decided to equip all future Coarner with a retractable wheel behind the tail post.

The Coarner Biplane Co. is now planning to utilize a very detailed production program and will be putting early granting of an approved type certificate, for which application has been made, work is being rushed on tooling up the Long Beach factory for production. Specifications and performance figures are supplied to Aviators by the manufacturer as are follows:

Length overall	24 ft. 6 in.
Wing span	7 ft. 4 in.
Tip	37 ft.
Chord	6 ft.
Airfoil section	Goettinger 206
Angle of incidence	0 deg.
Incidence angle	0 deg.
Weight empty	1,235 lb.
Normal pay load	400 lb.
Disposable load	716 lb.
Gross weight loaded	2,140 lb.
Wing loading	9.46 lb. per sq. ft.
Power loading	21 lb. per hp.
Power plant	100 hp. at 1850 r.p.m.
Top speed	130 mph. at 1850 r.p.m.
Cruising speed	90 mph. at 1600 r.p.m.
Landing speed (stall air)	38 mph.
Initial climb	750 ft. per min.
Service ceiling	12,000 ft.

## BOOSTING

# Airline Passenger BUSINESS



By HAL SHIELDS

Ground Passenger Agent, Western Air Express

IT IS well known that commercial aviation in the United States has been built up principally by the carrying of mail and express. In 1928, airplanes in this service flew 7,500,000 miles, carrying a total of 137,000,000 letters and some 20,000 express packages, and this volume of air mail and express traffic will undoubtedly increase in years to come, serving to provide a substantial part of the profits from airline operation. However, the air passenger must not be ignored, because he is going to be the greatest friend of the air transport operator in the future. It is fitting, therefore, that we should consider what we have done for the passenger and what more we may do.

The development of the passenger airplane has followed much the same trend as that pursued by other transport vehicles, except that improvement in the plane has been much more rapid. The early passenger trains, steamers and automobiles were extremely crude and uncomfortable. Gradually, as years passed by, they became luxurious. The early airplanes were also crude and

uncomfortable, and they remained that way until only a few years ago, but since their worth as passenger conveyances has been recognized, the improvement has exceeded anything of the kind ever before known to the transport world. Today the large passenger plane is a luxurious convenience. It rivals the finest Pullman car, and it is being improved every day.

My most intimate knowledge of air transport naturally concerns the operations of Western Air Express, but I know that just as our company has improved its accommodations for passengers, so have other leading transport concerns, while still others are arranging to do so. All of us at the start used open cockpit planes as they were all we could obtain. Now most of us are using cabin planes, with room for two to three engines and seating from four to twenty people, and the time has arrived when the air passenger demands the comfort of a cabin.

The development of the passenger plane has been rapid and constant improvements are being made. This can be illustrated by our own experience. In May, 1928, Western Air Express accepted delivery of three two-engine Fokker F-10's, and they were described then as the latest and most luxurious passenger airplanes in America. Since the first of this year our company has received delivery of seven more of these Fokkers. They look much the same as the others, but the new specifications provide for more than 200 refinements. It can be presumed that within another year there will be many more refinements, for we recognize that airplane construction is far from being standardized.

A study of these refinements shows careful consideration for the comfort of the passenger. The tilt of the chairs has been changed slightly so that the passenger relaxes more easily, and the upholstery has been made a little thicker. The windows have been enlarged so as to afford a better view. Two additional ceiling lamps have been installed so as to get better illumination for night flying. The vacuum tanks providing ice cold water for drinking purposes have been replaced by a more concise construction. The small silver plated ash tray for the con-



Passenger disembarking from a Western Air Express about at the end of the week looking to the station.

version of smokers has been discarded, and at its stead there is a three part contrivance giving room for matches and cigarettes, with a small recessed mirror behind it.

Formerly, the cabin floor was covered with hickory linoleum. Now a rug tops the linoleum. In the front of the cabin there have been installed instruments by which the passengers may observe the speed and altitude. The baggage compartment has been more compactly enclosed, and a cabinet has been installed for the carrying of foodstuffs, dishes and cutlery. The toilet has been made larger, and provision also has been made for hot and cold running water.

These are a few of the improvements that have been

made in the large planes for the convenience of passengers. Everything that the Pullman car offers has been provided, and even more. The Pullman does not provide individual curtains and individual ash trays, the Pullman chairs are not as comfortable, and there is nothing in the Pullman to tell the passenger of the speed that is being made.

There is also the human courtesy side of dealing with passengers and here again I believe our air transport companies have gone our friends, the railroads, one better. It has been policy for us to do so. We have studied closely all the railroads have done, and we have tried to improve upon their methods. I know Western Air Express has done this, and I am confident that all the larger air transport companies have done the same.

What's more sought, in fact, to give our patrons more than they expect. Our agents inform prospective passengers that the company has well leave the office at a certain hour to transport them to the airport. They expect to make the trip in a bus. Instead, they are conveyed to the airport in expensive limousines driven by automated drivers.

The passenger is driven direct to the station in the airport. This depot is of Spanish style architecture. It is not large, but it is attractive. There is a general waiting room, a special waiting room for women, a ticket office, suitable lavatory space and a roof garden. On cold days a roaring fire in the fireplace gives its welcome. The automobile drives the passenger direct to the door of the station. If the passenger goes to the airport on his own automobile he may park it in one of the largest without charge.

The airplane is brought to a position directly in front of the depot on the field side. Extending from the depot there is a canopy walk built in telescope style so that it may be extended to include the door of the airplane



Crowd of people this morning on the main of the Western Air Express waiting for the Western Air Express.

claim. This permits the passenger to walk directly from the waiting room to the interior of the cabin without being exposed to the elements. He is always under cover. It also prevents anyone from walking onto the field and getting too near the propellers.

No passenger is expected to carry his own baggage. We have uniform attendants to attend to this, and tipping, by the way, is not permitted on the passenger planes. The courtesy element is also considered when the flight has commenced. When the airplane has straightened out on its course the second pilot passes out daily newspapers to the passengers. Both pilots are in uniform. Writing paper and envelopes are available for those who desire to write letters, and a handbag for book-keeping the flight is given to each passenger. As points of interest are reached, they are called to the attention of the passengers. And then there comes the serving of lunch, an experience that always appears strange to the person making his first air trip.

In our selling talks to prospective passengers we never say anything about the serving of luncheon on the flight. Of course, the old timers know all about it, but to the newcomer it is a surprise, just another one of those things we are doing to please our passengers. When we first established the line here between Los Angeles and San Francisco with the co-operation of the United Guggenheim Fund for the Promotion of Aeronautics, the luncheon was served in boxes and the coffee was served in paper cups. Now the food is served on a beautiful equipped tray, and the coffee is served in silver glasses with removable paper lining.

**T**he Los Angeles and San Francisco trip takes only three hours. The passenger leaves our terminal at 8:30 a. m. and arrives at the other terminal at 11:30 a. m., or before. It could be argued that under these circumstances the serving of luncheon is not necessary, that it constitutes a useless expense to the operating company. However, we have found that it pleases the passengers. They are sufficiently hungry to eat the daily luncheon that is put before them, and we have found that the provision of this service has paid us many times over in the way of good will. At the end of the journey, the passengers are again met by uniform attendants and are taken to limousines to the company office, or to their hotels if centrally located.

I have described here what Western Air Express does in the way of handling passengers. It can be said that the same courtesy is extended to passengers by all the other large air transport companies. We all have worked in close harmony, and we have exchanged ideas freely

so that the whole cause of air transport may benefit. If we glance back over the list of personal courtesies being extended to our passengers we will realize we have been doing more in this respect than the railroad operators. Free newspapers, free transportation to and from the airport, free luncheons, the pointing out of



Right picture of one of the *Pitts & Winbury* biplanes.  
Picture (insets) used by *Western Air Express*.

points of interest, and no tipping are a few of the things we have added to that we have learned from the other transportation systems, and all have tended to make air travel more popular.

On some airplanes now in use in the United States, there have been installed electrical heaters and electrical refrigerators. In others, designed chiefly for personal use, the number of chairs has been reduced to make room for a lounge, or a desk. In the near future we will have airplanes that will be even more luxurious. All of us have made extensive experiments with seats from place to place, but this has been chiefly for our own operating purposes. The sending of commercial messages from an airplane for the private individual has been opposed by the established telephone companies and such a service is not now permitted. However, this will come when the use of the radio telephone in airplanes becomes practical. This service can be expected to be of great value to many of our passengers.

Probably no one would be brave enough to attempt to predict just what further improvements in air passenger transport service will be made within the next year, two years, or 25 years. They have been coming too rapidly to keep track of, and we are just getting fairly started

## REGARDING THE MATTER OF

# Load Factors

By C. L. OFENSTEIN  
Associated Engineer

**B**ECAUSE there has been considerable discussion and misunderstanding regarding load factors, it is believed that an article of explanation is needed at the present time.

A load factor consists of two parts, a factor of safety and the expected load. A factor of safety of two is universally used. This factor of two is considerably overworked, because in it are included the following factors:

(1) Probability that some of the materials used in the construction of the airplane are not in accordance with the specifications used in the design.

(2) Poor workmanship consisting of poor welds, joints not fitted accurately, members particularly wing beams, being rotated to a greater depth than called for in the design, etc.

(3) Deterioration in service: Many planes spend considerable time out of all sorts of bad weather, resulting in loss of strength of fabric and of some structural members due to corrosion and in some cases to decay. Some planes are put through severe storms with light loads and suffer seriously in having members stressed beyond the elastic limit.

(4) Lack of experience which makes one assess the lack of knowledge of the loads actually imposed on an aircraft under various conditions.

An examination of these four items indicates that the factor of safety of two is more than large.

The loads to be expected have been selected from experiments made by the U. S. Army Air Corps and by the National Advisory Committee for Aeronautics. Many years ago an Army aviator made a number of experimental flights in an airplane in which an accelerometer was installed. This instrument gives readings which indicate the magnitude of the loads to which the wings of the airplane are subjected. In the various maneuvers which the airplane was put through it was found that the worst load ever in pulling out of a low dive sharply. In this case a load equal to about eight times the weight of the airplane was put on the wings. Barrel rolls were next in severity according to about seven. Very severe bumps encountered as a result of passing through storms, or over certain kinds of terrain, gave loads of a little more than three. A short time ago an experimental pilot at Langley Field actually obtained a load of a little over eleven on the wings of his plane in pulling sharply out of a steep dive at very high speed. As a result of the Army tests, the Navy and Army Air services decided

that while the pilot making the experimental flights allowed a load on the wings of about eight times the weight of the airplane, the average pilot in carrying large commercial airplanes would not put a load of more than six on the wings. Multiplying this load of six by the safety factor of two gives the load factor of twelve which is used in the design of present planes for the Army and Navy.

Training planes for the Army and Navy are designed on load factors of eight and seven and a half, respectively, because it is considered that these planes will not be subject to such severe loads as the present planes. A load of a little over five has actually been recorded in pulling out of a dive sharply in an Army training plane.

**I**N referring to the load factors to be used on the wings of commercial airplanes, the Department of Commerce considered that since the purpose of these planes is to carry persons or property from one place to another without any maintenance or repairs which would have severe loads on the structure, the design load should be based on the loads required as a result of maneuvering in air. Following the load caused by such bumps as three and a quarter, a basic load factor of six and a half was selected for planes weighing up to 2,500 lb. and powered with the OX-5 engine. Since most commercial planes in service today have this power plant, six and a half is the design load factor for the average commercial plane. It is believed that this low load factor may explain the frequency with which planes are losing their wings in the air during recovery from a dive. Nearly every week we see an account of some commercial plane falling as wings in the air, crashing and killing two or three people. When we analyze the conditions and realize that is pulling out of the dive, the pilot may have put five or six times the weight of the airplane on the wings which were designed on the basis load of three and a quarter. The average pilot has no idea of the limitations of his craft, he does not know that it is not designed to withstand the loads induced by pulling out of a dive, or that it is a very serious mistake to seek his plane by himself and then carry passengers. The attention of all pilots should be drawn to these facts in order that they may correct proper judgment in their flying. It may be possible that there should be a special class of commercial planes called training planes, designed on higher load factors than the ordinary planes, or else possibly the raising of the safety set of load factors for all commercial airplane design.



W. B. Pitts at the landing point in front of the passenger station at the Los Angeles terminal.













# FOREIGN ACTIVITIES



## Inventor Explains "Helicogyre" Machine

LONDON (REUTERS)—Sigmund V. Isaac, inventor of the "Helicogyre," recently described its operation before the Royal Aeronautical Society here. A machine of this type is being built at the works of S. K. Saunders under management of the Air Ministry.

It consists of a large horizontal disc of four revolving wings with four radial channels fixed to each wing tip and an Armstrong-Siddeley Gyron at the rear of the fuselage. The machine differs from the Autogiro in that the rotors are propelled by the engine placed at the wing tip. The engines are placed there in order to secure best propeller efficiency. Each engine has its own gearbox and oil tanks and is driven in which it is attached. Autogiro control along about the entire trailing edge of each wing, acting as elevator.

The inventor claims that in case of failure of one wing engine the others would be sufficient to keep the plane sailing. In case all engines should fail, the four engines would propel the machine in the same fashion as the better known Autogiro. Saunders hopes that some form of jet propulsion will replace the engines in the future. He also stated that the first engine built on this principle, produced by the French Government, flew 1,200 ft. and was developed by two wing engines of 50 hp. each, placed in the middle of the wings. Another machine, which had two wings, each fitted with a Bristol Cherub, had, he says, been weighed 1,500 lb. and got into the air weighing only 30 lb. According to his figures, 30 lb. per hp. may be lifted with four wings of improved design, each having an engine.

## London-Cape Flight Progress

LONDON (REUTERS)—Probably the latest stumbling block to the development of the country's air line to Cape Town has been the failure of the South African Government to pay on time of the subsidy agreement to launch the enterprise. With the political agreement of the South African Government to subsidize to this extent, however, there appears to remain only the work of legislation before launching the line. The technical work will require, however, several months.

## French Plane Line to Beirut

PARIS (FRANCE)—The official dispatch of the French Air Union will state that a weekly flying boat service between a point near Marseille and Beirut in the Near East.

## Foreign News Briefs

Captain G. Legner, a member of the French Mission to the committee in 1917, and located in Moscow Field, of a two-seater reconnaissance and fighter biplane built around the Liberty, a member of the Leprieu-Moyaux Company, recently located in France. This concern has acquired license to construct the Carve Autogiro in France. Mr. Westman was the 1911 Gordon Bennett Race in England to a French Newport monoplane as an American contestant and has confirmed the report that it is rebuilding a four-line biplane between the two lines between the month, which a contract with the new English London-Karachi service.

Spain, veteran Colombian company, has received another order for its new engine plane. This time it is at the hands of the Peruvian government which has released permission for the company to operate in that country for the ground that two other concerns, Pan American-Gruy-Arroyo and Peruvian Aviation Company, already are in service there.

"Let," the Polish government has requested company, has replaced its equipment on the Warsaw-Poznan line. On the other hand which have been operated with Junkers machines since 1932 with excellent efficiency there will be no change in equipment.

No passengers are to be carried on the first flight of the new French aircraft across the Atlantic. None!

One of the recent engineers heard for the first time, British pilots for the forthcoming Sunderland Corp. plans recently was hoped successfully at high speed, it has been declared.

On the last year of operation the French Air Union is inaugurating April.

## English Plan Altitude Attempt

LONDON (REUTERS)—Reports are current here that secret preparations are being made for an attempt to reach an altitude of 8 miles, in a specially built all-metal plane. The engine, according to reports, will be installed in the fuselage and will be heated by its own exhaust. Further interest is attached to the effort by the reports that France is planning a similar attempt.

## Dutch Buy in Far East

BATAVIA (REUTERS news)—Service provided by the two air lines started here in November 1938, one to Bandung and the other to Semarang, have been extremely popular. Almost 500 passengers were carried by the former line in November and 507 in December while 121 passengers were carried on the latter in November and 145 in December. There has been considerable "jet hopping" in addition. The next venture will be the development of a line from here to Singapore and Medan. Fokker planes with Armstrong-Siddeley engines are used.

It is the long-planned daily service between London and Paris using the fastest and fastest machines called the Golden Race, all-metal airplanes powered with two Renault geared engines developing a total of 1,000 hp.

Italy produced in 1938 800 military planes and 73 school and civilian planes for which about 900 engines were required according to the Department of Commerce.

As mail service between Montreal, N. B., and Vancouver, British Columbia, scheduled March 30 on account of trouble landing flights after a successful winter operation.

A Carve Autogiro was flown from Paris to London a distance of about 80 miles recently in one hour. The machine, carrying three persons, left the ground after a run of 20 ft. and sailed only a few feet after landing.

Japan inaugurated its first air mail April 3 between Tokyo and Korea.

What is said to be a document received by a pilot has been recorded in Germany with a flight of 26 miles.

The railways of Mexico have arranged with the aviation companies appearing in that country to carry air express beginning May 1.

A hydrogen plant has been established in the St. Hubert Airport, Alameda, to service three English dirigibles. R.110 when it visits the Dominion and comes.

Subsist, the Belgian air transport company, reports that at plane base 11,627 tons, and carried 304 passengers and 4,330 ft. of mail on its Belgium Coast line in January. A new line to the Atlantic will enter here, was started in January.

Winnipeg seeking commercial pilot licenses in Canada must undergo a test in physical requirements is now according to a recent decision of the Canadian Department of National Defense.



# THE BUYER'S LOG BOOK

## Hanger Door Rollers

INCLUDED in the hanger door hardware package furnished by the Althoff-Frosty Co., Danville, Ill., is the Althoff "Seventy-Fifty" (No. 7050) Bottom Roller, which has a detachable mobile axle wheel deeply grooved to run on 12 lb. industrial rail so that it will not climb or jump the track. The axle is assembled with a roller bearing to assure permanent free rolling, and lubrication is obtained through an Althoff design. Side plates are of hot-rolled steel made in a large size to properly maintain the door and through bolts are used for attaching to the door of the hanger or building.

The "Seventy-Fifty" is an exceptionally balanced bottom roller and may be depended upon to perform in a highly satisfactory manner as doors where the weight on each roller is less than 2,000 lb.

The Althoff "Seventy-Fifty-Free" (No. 7055) Top Guide Roller is furnished with a three-wheel roller bearing, assembled on a door plate made to conform with the requirements of the job.

In a number of cases where the steel frame doors have already been made, these bottom rollers have been furnished with special side plates to disengage it to allow application beyond sides of doors yet secured in and through the corner castings. Blueprint of this special work can be furnished by the company upon request.

Top roller position is maintained through the use of angle iron guides that are spaced and attached to the head construction in such a way as to allow for the travel of the guide wheel.

Three other types of bottom rollers for use with 12 lb. industrial rail are included and designated numbers 7080, 7020 and 7070. The selection of any one of these types of rollers is determined by the door construction.



Althoff No. 7050 Bottom Roller

and the phasing of the doors in relationship to its base construction.

However, No. 7050 performs very well on other metal or wood doors and its use is recommended as it does not require the cutting out of any portion of the lower door rail.

Wheels of all three types are B or S in diameter as the usual. Track roller bearings are used in those wheels to assure permanent easy rolling action. New

7050 and 7080 have Strom ball bearings on pivot shaft, while No. 7020 is fitted with a Timken roller bearing on this shaft. Althoff fittings are used for pressure grooving of flange bearings. Top guide rollers are usually made specially, so as to fit the type of door used and also to match up with the overhead construction. Top wheel guides usually supplied by the metal fabricating company, are in either channels or angles.

## Nibbling Machine

ONE of the automatic devices which is being used extensively in aircraft factories is the nibbling machine, manufactured by Andrew C. Campbell, Inc.,

Highland Park, Illinois. This machine eliminates the expense required for stamping parts necessary to make small parts and fittings from sheet stock.

This machine is very simple in its operation and converts scrap of a material into a nibbling machine which is a cutting machine capable at high speed and cuts metals or nonmetals sheets along an automatic line or in a template.

One particular feature of the Campbell nibbling machine is the fact that the cutting operation does not exert the mechanical bending and therefore does not start inevitable fractures which might result in a complete failure of the part at some later time.

These machines are now being adopted by many manufacturers and result in saving of labor and costs. For particulars regarding the machine can be secured from the company.



The Campbell Nibbling Machine

## Bouncy Wrench Set

ANNOUNCEMENT was made recently by the Ames Forge & Tool Works, Watertown, Pa., of their new set of a new set of double-end box wrenches. This set which is designated No. 33 contains nine wrenches with openings from 7/16 to 15/16 in. together with a steel carrying case.

These wrenches are designed with a double bearing opening allowing secure gripping of nuts with very little hand movement. It means that a wrench turn of the handle is enough to turn. These wrenches are strong light in weight and valuable for close work.

## Aqua Flush Fuel Pit

INCLUDED in the fueling equipment manufactured by Aqua Air Service, Inc., 2 Lafayette Street, New York, N. Y., is a fueling pit which can be mounted flush in the field. This pit is of heavy steel welded construction and watertight.

The Aqua fuel pit has two compartments, one to control the hose and the other for the motor. The hose compartment accommodates 75 ft. of  $\frac{1}{2}$  in. triple hose fitted with a self-closing nozzle. It is locked to the underside of the cover for greatest facility and speed in the fueling operation.

The motor compartment is equipped with a carbonless flow positive displacement motor and a large circular dial which is easily read even for fractions of a gallon.



The Aqua Flush Fuel Pit with motor compartment in other location

of gasoline. Each individual fueling operation and the totals over a given period is recorded. In the motor compartment is a control valve interlocked with remote control switch. When the control valve is turned on, immediately the remote control switch automatically turns on. This control valve can be shut off manually but, should operator neglect to turn it off, closing of the cover automatically turns off the fuel supply and shuts off the entire system.

The Aqua flush fueling pit provides service at a rate of 20 or more gallons per minute continuous flow and is simple and foolproof.

## Dialer Bell Bank Indicator

A BALL bank indicator that can easily be installed on an airplane is offered by Dialer Bank, 1235 West 86th St., Cleveland, O. A number of other aircraft instruments also are manufactured by this company. The



A photograph of the Dialer Bell Bank Indicator

Dialer bell bank indicator is furnished as standard equipment on a number of commercial planes, weighs 3 lb. and can be furnished with harmonic and non-harmonic markings. The instrument occupies a space  $3\frac{1}{2} \times 2\frac{1}{2}$  in. on the panel.



## SIDE SLIPS

By Robert R. Osborn

A new type of airplane safety seat was demonstrated in New Jersey recently. The pilot of the ship had a control by means of which he could drop the passenger in this seat through the bottom of the ship and land him safely with a parachute which opened automatically as soon as the falling passenger was clear of the ship.

*WASN't the inventor of that device has a mother-in-law whose specialty is bust-and-drag while auto-riding.*

Our campaign against under-water flying fields, which we undertook after our run in the National Air Races in Philadelphia in 1936, doesn't seem to be making much headway. Not very long ago there were some news dispatches from Philadelphia stating that there was some discussion among the great citizens of that city as to the merits of these municipal airports, about half of it, apparently, being under water. Then came the headline "Canadian Launches Airport" showing that the city just across the Delaware from Philadelphia has now taken along the same lines also. Next we read that the real plans were refusing to land at the Newark Airport because of the depth of the mud covering that field. Latest came the news that a large corporation had decided that the shortage in the midwest near Des Moines, N. J., would be an excellent place for a new airport. Today we read in our daily paper that the New York Mayor's Committee on Airports had made the Department of Docks its headquarters.

There seemed to be great editorial surprise in the papers recently when Sir Hubert Wilkes returned from an unexplored exploration of the south polar regions with the suggestion that the north polar regions be explored by submarine. Judging by our estimation for submerged airports Sir Hubert's activities might not be so surprising as one might think from first reading.

"PLANE WITH BABY IS SAFE IN INTERIOR"—*Woolf, N. Y. Post*. Both things well, we hope.

According to the news, a *Dallas American* publisher, who is making an extensive aerial tour of Europe, experienced a fiasco landing the other day because of a "misstep" to not engage on his plane. At the bottom of the account we read was a little note showing just what the misstep was—"A valve broke and a piston cracked, fragments were forced into the crankcase and a cylinder had dropped off, the engine finally disintegrating almost instantly with the piston dropping off into space."

We're glad it was only a "misstep," and nothing serious that happened to the motor, but one can't be too careful these days and our opinion is that it might be in the end of a major overhauling after all.

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